

## Technical Data Sheet

### *Pro-fax* HP525J



Polypropylene, Homopolymer

#### Product Description

*Pro-fax* HP525J is a polypropylene homopolymer typically used in the production of biaxially oriented polypropylene films (BOPP). The product is suitable for metallizable film, both as monolayer and in coextruded structures. It contains a standard processing stabilization but does not contain any slip, antiblocking agents and no Calcium Stearate is intentionally added. *Pro-fax* HP525J offers good optical, easy processing and very good film profile. Typical applications are BOPP packaging films and Solid Phase Thermoforming sheets.

#### Regulatory Status

For regulatory compliance information, see *Pro-fax* HP525J Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS). To obtain copies of these documents, please contact your LyondellBasell product safety representative.

<b>Status</b>	Commercial: Active
<b>Availability</b>	North America
<b>Application</b>	Food Packaging Film; Thermoformed Food Containers
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	BOPP; Thermoforming
<b>Attribute</b>	Good Processability; High Clarity; High Gloss; Homopolymer; Medium Flow

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (230 °C/2.16 kg)	3.0	g/10 min	3.0	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm <sup>3</sup>	0.90	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	218000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1500	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	5100	psi			ASTM D638
(50 mm/min)			35	MPa	ASTM D638
Tensile Elongation at Yield	11	%	11	%	ASTM D638
<b>Impact</b>					
Notched Izod Impact Strength					
(73 °F, Method A)	0.8	ft-lb/in			ASTM D256
(23 °C, Method A)			43	J/m	ASTM D256
<b>Thermal</b>					
Deflection Temperature Under Load					
(66 psi, Unannealed)	203	°F			ASTM D648
(0.45 MPa, Unannealed)			95	°C	ASTM D648

#### Notes

These are typical property values not to be construed as specification limits.